






ROTARY SCREW COMPRESSORS

CHANGING FLUIDS

PAO'S, 'S' Series, & Mineral Oil	Flush 	Polyglycol Coolants
PAO'S 'S' Series*	No Flush 	Diesters & POE's
Diesters & POE's	No Flush 	Polyglycol Coolants
Mineral Oil	Flush 	Any Synthetic
PAO'S & Esters	No Flush 	Mineral Oil

***These oils can varnish at high temperatures. If this occurs, a diester flush should be included in the change-out procedure.**